

1 **Growth of Multilayer WSe₂/Bi₂O₂Se Heterostructures**
2 **for Photodetection without Lithography**

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8

1 **Abstract**

2 Novel oxychalcogenides, such as $\text{Bi}_2\text{O}_2\text{Se}$, have many applications because of their interesting properties such as
3 remarkable hall mobility, presence of a bandgap, and high air stability. Among them, photodetectors based on
4 $\text{Bi}_2\text{O}_2\text{Se}$ are one of the best applicable devices. In addition, the $\text{Bi}_2\text{O}_2\text{Se}$ heterostructure with other 2D materials
5 can enhance the photoresponse of the device. In this study, we successfully fabricated the $\text{WSe}_2/\text{Bi}_2\text{O}_2\text{Se}$
6 heterostructure for photodetector application via in situ pulsed laser deposition. The band alignment of the as-
7 grown $\text{WSe}_2/\text{Bi}_2\text{O}_2\text{Se}$ heterostructure was confirmed to be type II, which increases the photoresponse. Furthermore,
8 the $\text{WSe}_2/\text{Bi}_2\text{O}_2\text{Se}$ photodetector exhibited an approximately 110% on/off ratio with a photoresponsivity of 0.96
9 mA/W even without using lithography for its fabrication.

1 Introduction

2 Two-dimensional (2D) materials such as layered metal chalcogenides (LMDs), graphene, black phosphorous
3 (BP), and hexagonal boron nitride have drawn tremendous interest as promising materials for electronic and
4 optoelectronic devices because of their extraordinary properties.^[1–9] However, the practical applications of these
5 conventional 2D materials for electronic and optoelectronic devices are limited because of the zero bandgap of
6 graphene and air instability of LMDs and BP; therefore, the use of novel alternative 2D materials is required.
7 Recently, Peng et al. reported the use of Bi₂O₂Se as a novel layered oxychalcogenide owing to its tremendous Hall
8 mobility (~450 cm²·V⁻¹·s⁻¹ at RT and >20,000 cm²·V⁻¹·s⁻¹ at 1.9 K), non-zero bandgap (~1 eV), and high air
9 stability.^[10–15] Accordingly, Bi₂O₂Se was widely used for various applications such as field-effect transistors (FET),
10 photodetectors, thermoelectrics, and memristors.^[16–21] Among them, Bi₂O₂Se-based photodetectors are one of the
11 most intensively studied applications because they show an ultra-fast photoresponse, high detectivity, and a wide
12 photodetection range from visible to infrared.^[14, 22–24] Despite many merits of Bi₂O₂Se and other 2D materials, there
13 are some drawbacks, including the difficulty in synthesizing large-scale thin films, a non-sharp interface of
14 heterostructures, and relatively complex device-fabrication processes when conventional synthesis methods such
15 as hydrothermal, chemical vapor deposition, and mechanical exfoliation are used.^[11, 25, 26]

16 Heterostructures with type-II band alignment have many advantages in terms of photoresponse. They can
17 offer not only expansion of the response spectrum range by overcoming the intrinsic bandgap property but also
18 high stability and low operation voltages.^[27–31] Moreover, a type-II heterostructure facilitates separation of electron–
19 hole pairs (EHPs), in turn enhancing the photoresponse of photodetectors.^[32] In this perspective obstacles for
20 photodetectors in Bi₂O₂Se which shows high dark current and relatively low on/off ratios could solve through type-II
21 heterostructure.^[33–35] Among the many candidates for 2D heterostructures with Bi₂O₂Se, we adopt WSe₂ for its
22 desirable band position for the formation of type-II band alignment and strong light absorption, which consequently
23 provides high photoconversion efficiency.^[36, 37]

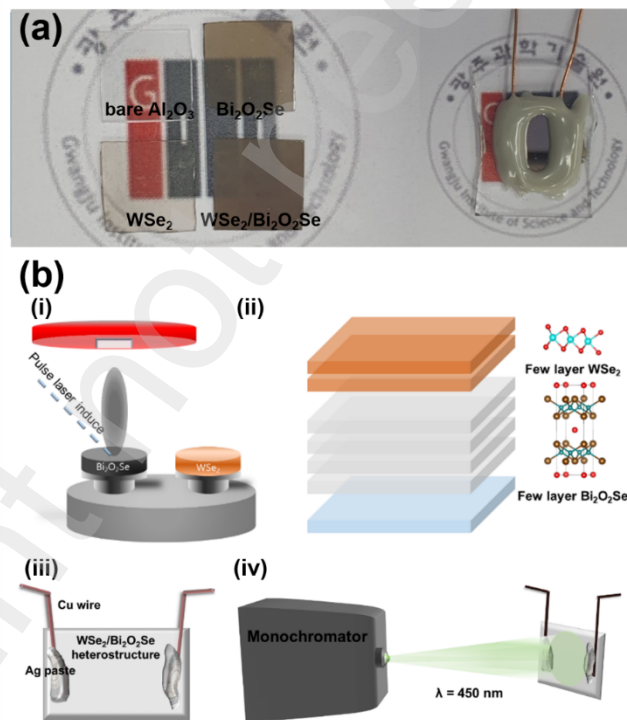
24 For high-performance photodetection, J. Sun et al. and X. Chen et al. reported the effect of piezo-phototronics
25 in photodetection, overcoming the limitation of perovskite solar cell based photodetector and improving the transfer
26 efficiency of the photon-generated carriers, respectively.^[38, 39] Despite many efforts to enhance the performance of
27 photodetection, direct and wafer-scale synthesis of heterostructure is challenged by limitation of methodologies.
28 Recently, physical vapor deposition methods such as pulsed laser deposition (PLD) and molecular beam epitaxy
29 have been reported for fabricating large-scale 2D materials.^[40–42] Particularly, uniform and stoichiometric 2D
30 chalcogenide thin films without deficiency of chalcogen atoms can be grown via PLD. Thus, it is suitable for the
31 growth of large-scale 2D materials.^[43] In addition, the number of layers, which affects various properties of 2D
32 materials, can be precisely controlled via PLD.^[44, 45] More interestingly, uniform 2D heterostructures without
33 intermixing phases could be realized via direct in situ PLD.^[46, 47] For these reasons, the PLD method is appropriate
34 for manufacturing 2D heterostructures composed of Bi₂O₂Se, which is one of the ways of advancing the
35 performance of photodetectors.

36 Usually, a complex lithography process, which involves patterning, lifting off, and deposition of electrodes, is
37 essential for fabricating electronic devices. These processes leave a large amount of organic residue on the surface
38 of thin films and at the interface between thin films and metals; this majorly affects the efficiency of the device. In
39 particular, because conventional 2D materials such as transition-metal dichalcogenides (TMDs) are vulnerable to
40 humidity, many studies have attempted to avoid a complex lithography process.^[48–53]

1 Herein, we present a simple process of device fabrication with the growth of centimeter-scale 2D
2 $\text{WSe}_2/\text{Bi}_2\text{O}_2\text{Se}$ thin films via PLD. First, we deposited multilayers of $\text{Bi}_2\text{O}_2\text{Se}$ and WSe_2 on a c-plane Al_2O_3 substrate
3 via direct in situ PLD (details in the experimental section). We further investigate the structural, electrical, and
4 optical properties of the $\text{WSe}_2/\text{Bi}_2\text{O}_2\text{Se}$ heterostructure grown by PLD. Finally, we fabricated $\text{WSe}_2/\text{Bi}_2\text{O}_2\text{Se}$
5 photodetectors with a patterning-free process and investigated their optical characteristics.

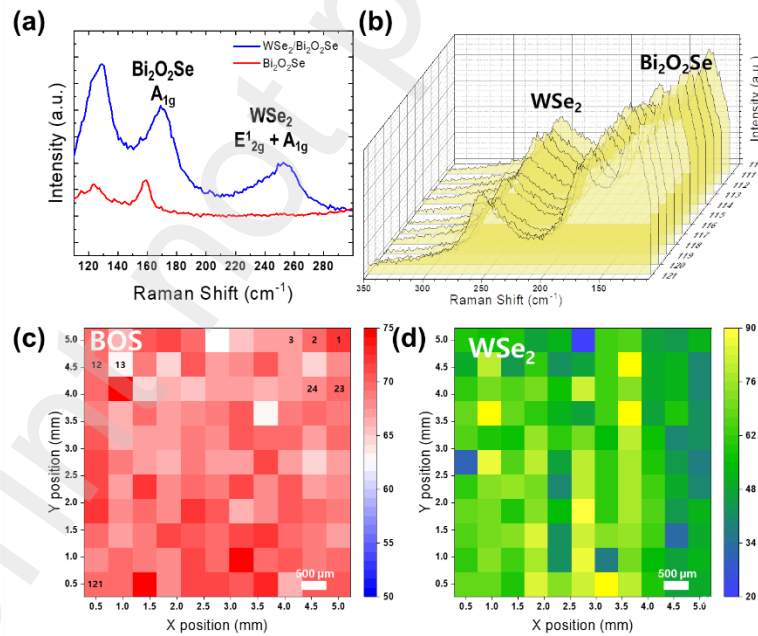
6 Results and Discussion

7 To fabricate the in situ heterostructure of 2D materials (here, $\text{WSe}_2/\text{Bi}_2\text{O}_2\text{Se}$), we first deposited multilayers of
8 $\text{Bi}_2\text{O}_2\text{Se}$ and WSe_2 on a c-plane Al_2O_3 substrate through PLD (see the experimental section for the fabrication of
9 $\text{Bi}_2\text{O}_2\text{Se}$ and WSe_2 thin films). As previously reported, the PLD system can easily control the stacking order of thin
10 films using a multi-carousel target rotation system as well as their thickness by adjusting the number of laser
11 pulses.^[45, 54] As shown in Figure 1a, all of the samples ($\text{WSe}_2/\text{Bi}_2\text{O}_2\text{Se}$ heterostructures and single films of $\text{Bi}_2\text{O}_2\text{Se}$
12 and WSe_2) were uniformly deposited on the c-plane Al_2O_3 substrate (10 mm × 10 mm) without any optical gradation.
13 The thicknesses of the as-grown $\text{Bi}_2\text{O}_2\text{Se}$ and $\text{WSe}_2/\text{Bi}_2\text{O}_2\text{Se}$ heterostructures were 20 and 26 nm, respectively,
14 as confirmed by atomic force microscopy (AFM) (Figure S1a and b). The schematic of Figure 1b illustrates the
15 $\text{WSe}_2/\text{Bi}_2\text{O}_2\text{Se}$ photodetectors fabricated using Cu wire and Ag paste without any additional patterning process.



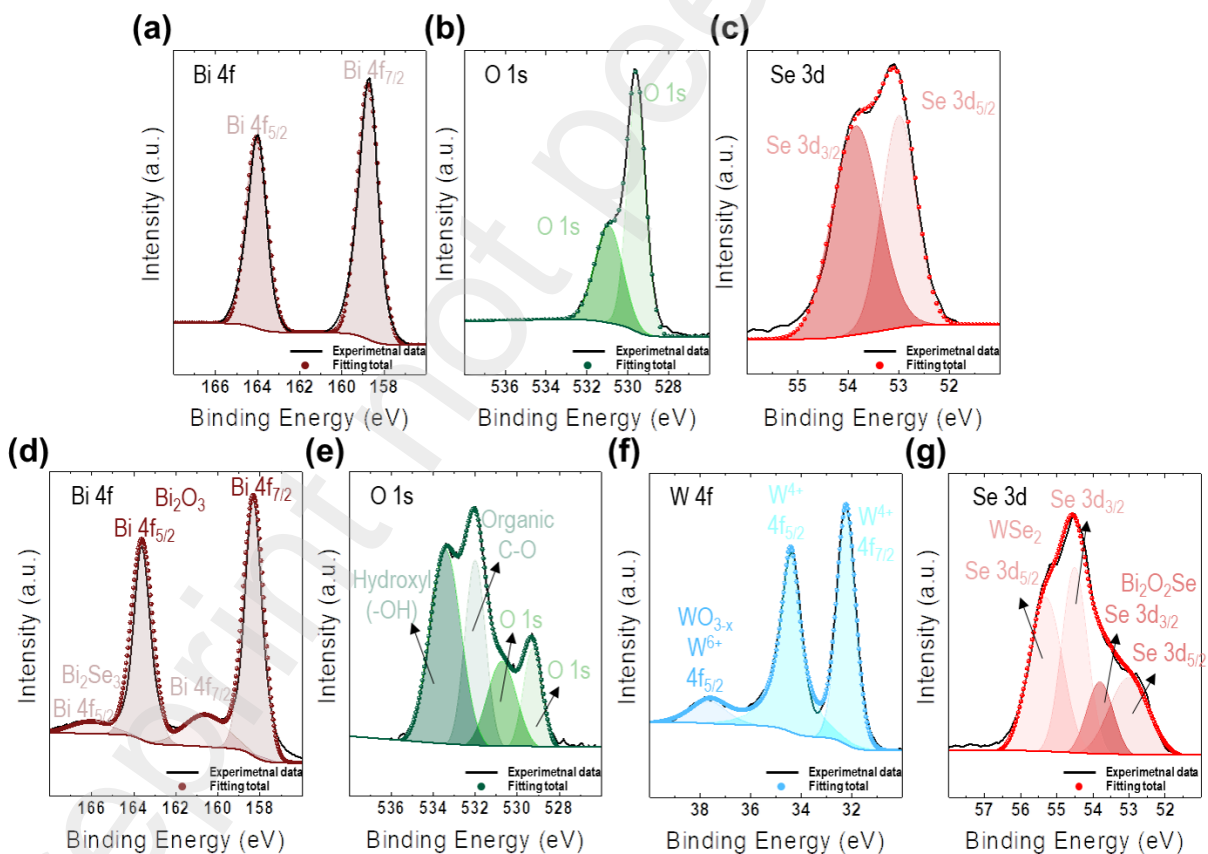
16
17 **Figure 1.** (a) Photograph of PLD-grown $\text{WSe}_2/\text{Bi}_2\text{O}_2\text{Se}$ thin films on c- Al_2O_3 . (b) Schematic of fabrication of the
18 $\text{WSe}_2/\text{Bi}_2\text{O}_2\text{Se}$ device, i) deposition of $\text{WSe}_2/\text{Bi}_2\text{O}_2\text{Se}$ thin films via the PLD method, ii) stacking sequence of the
19 heterostructure, iii) fabrication of the $\text{WSe}_2/\text{Bi}_2\text{O}_2\text{Se}$ device with wiring, and iv) measurement of photoresponse
20 using a monochromator with 450 nm wavelength.

1 The structural properties of the $\text{WSe}_2/\text{Bi}_2\text{O}_2\text{Se}$ heterostructures were further investigated by Raman
 2 spectroscopy in the range of $110\text{--}300\text{ cm}^{-1}$ for each sample. Figure 2a shows the results of Raman spectroscopy
 3 for $\text{Bi}_2\text{O}_2\text{Se}$ (red line) and $\text{WSe}_2/\text{Bi}_2\text{O}_2\text{Se}$ (blue line). As previously reported, a characteristic peak at 159 cm^{-1} (A_{1g})
 4 caused by the out-of-plane vibrational mode of $\text{Bi}_2\text{O}_2\text{Se}$ was clearly observed (Figure 2a).^[55] Contrarily, in
 5 $\text{WSe}_2/\text{Bi}_2\text{O}_2\text{Se}$ heterostructures, the overlapped peak ($E'_{2g} + A_{1g}$) of WSe_2 (253 cm^{-1}) and peak of $\text{Bi}_2\text{O}_2\text{Se}$ with a
 6 blue shift (169 cm^{-1}) were observed. Theoretically, the presence of a negative uniaxial strain, i.e., uniaxial
 7 compression, which occurs to modify the crystal phonons in low-dimensional materials cause a blue shift.^[55] The
 8 known lattice constant of an axis of WSe_2 is defined as 3.286 \AA , while that of an axis of $\text{Bi}_2\text{O}_2\text{Se}$ is 3.88 \AA . Therefore,
 9 lattice mismatch occurred during the in situ growth of WSe_2 and $\text{Bi}_2\text{O}_2\text{Se}$ heterostructures. Consequently, the blue-
 10 shifted peak at 169 cm^{-1} for $\text{Bi}_2\text{O}_2\text{Se}$ was caused by the negative uniaxial strain. For fabrication of large-scale 2D
 11 material-based electronic and optoelectronic devices, the spatial uniformity of thin films is one of the most important
 12 parameters. To confirm the uniformity of the $\text{WSe}_2/\text{Bi}_2\text{O}_2\text{Se}$ heterostructure, we performed the Raman mapping
 13 measurements for the $\text{WSe}_2/\text{Bi}_2\text{O}_2\text{Se}$ heterostructure (Figure 2b–d). First, the Raman spectra recorded at 11
 14 different points of the heterostructure show clear peaks corresponding to WSe_2 (253 cm^{-1}) and $\text{Bi}_2\text{O}_2\text{Se}$ (169 cm^{-1}).
 15 Although there was a slight difference in the peak intensity, we confirmed that all peaks corresponding to thin films
 16 were well matched. In addition, the Raman mapping of the $\text{WSe}_2/\text{Bi}_2\text{O}_2\text{Se}$ heterostructure was obtained on the
 17 basis of peak intensities at the center of 169 and 253 cm^{-1} , which are the characteristic peaks of $\text{Bi}_2\text{O}_2\text{Se}$ and
 18 WSe_2 , as shown in Figure 2c and d, respectively. Although Raman mapping measurements were conducted under
 19 half of the area ($5\text{ mm} \times 5\text{ mm}$) of the entire substrate ($10\text{ mm} \times 10\text{ mm}$), the Raman spectra of $\text{Bi}_2\text{O}_2\text{Se}$ and WSe_2
 20 were clearly observed at the center position except for some points.



21
 22 **Figure 2.** Structural analysis of $\text{WSe}_2/\text{Bi}_2\text{O}_2\text{Se}$. (a) Spectral acquisition of the $\text{Bi}_2\text{O}_2\text{Se}$ single layer (red line) and
 23 the $\text{WSe}_2/\text{Bi}_2\text{O}_2\text{Se}$ heterostructure (blue line). (b) Entire Raman spectra of the $\text{WSe}_2/\text{Bi}_2\text{O}_2\text{Se}$ heterostructure from
 24 the last row (points 110 to 121). Raman mapping based on the peak intensity for (c) $\text{Bi}_2\text{O}_2\text{Se}$ at 169 cm^{-1} and (d)
 25 WSe_2 at 253 cm^{-1} in the $\text{WSe}_2/\text{Bi}_2\text{O}_2\text{Se}$ heterostructure.

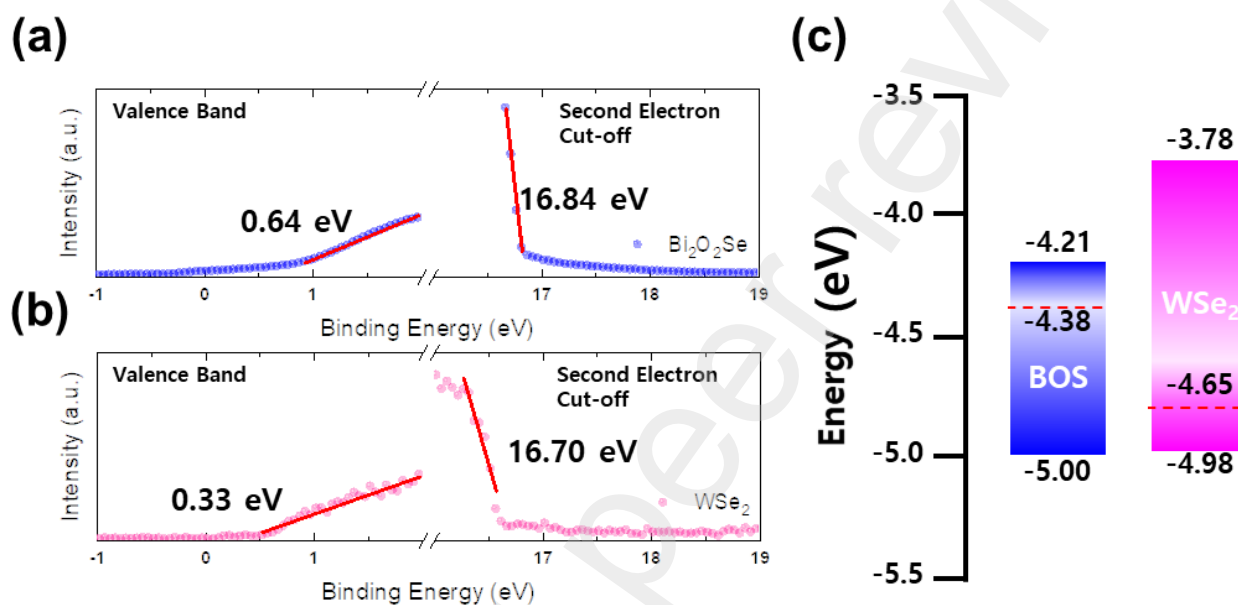
1 Furthermore, X-ray photoelectron spectroscopy (XPS) was performed to determine the chemical bonding
 2 characteristics of Bi₂O₂Se (Figure 3a–c) and WSe₂/Bi₂O₂Se (Figure 3d–g) thin films (XPS analysis of WSe₂
 3 is shown in Figure S3). According to the Bi 4f spectra (Figure 3a), the two fitted peaks at 164 and 158.7 eV clearly
 4 matched the peaks of Bi 4f_{5/2} and Bi 4f_{7/2}, which are attributed to Bi₂O₃ bonding. XPS spectra also showed the O
 5 1s peaks at 530.9 and 529.6 eV caused by Bi₂O₃, as well as the doublet peaks corresponding to Se 3d at 53 and
 6 53.8 eV. All of these binding energies of each spectrum could be assigned to the elements Bi, O, and Se of Bi₂O₂Se;
 7 this indicates that the chemical bonding characteristics of our Bi₂O₂Se thin film coincide with those reported in
 8 previous studies.^[56] In addition, the XPS spectra show the peaks corresponding to each element, namely, Bi 4f,
 9 O 1s, W 4f, and Se 3d, for the WSe₂/Bi₂O₂Se heterostructure (Figure 3d–g); these are also consistent with those
 10 in previous reports.^[36] However, there were some differences compared with the spectra of the single Bi₂O₂Se thin
 11 film. In addition to the peaks at 164 and 158.7 eV, the peaks in the XPS spectra of Bi 4f of the heterostructure were
 12 observed at 166 and 160.6 eV, which were due to the Bi₂Se₃ bonding. Likewise, the peak of O 1s also differed
 13 because of the hydroxyl group (–OH) and organic C–O bonding. As shown in Figure 3f, for W 4f of WSe₂, two major
 14 peaks and a relatively small peak can be ascribed to W⁴⁺ of 4f_{7/2} and 4f_{5/2} and W⁶⁺, respectively, from oxidized W.
 15 As shown in Figure 3g, the spectra for Se 3d of the WSe₂/Bi₂O₂Se heterostructure have distinct peaks located at
 16 55.3 and 54.5 eV caused by WSe₂ and 53.8 and 53 eV caused by Bi₂O₂Se. In addition, quantitative analysis
 17 indicates a Bi/Se ratio of 1.9:1 and a W/Se ratio of 1:2.2.



18

19 **Figure 3.** XPS spectra of (a) Bi 4f, (b) O 1s, and (c) Se 3d of the multilayers of Bi₂O₂Se. XPS spectra of (d) Bi 4f,
 20 (e) O 1s, (f) W 4f, and (g) Se 3d of multilayers of the WSe₂/Bi₂O₂Se heterostructure.

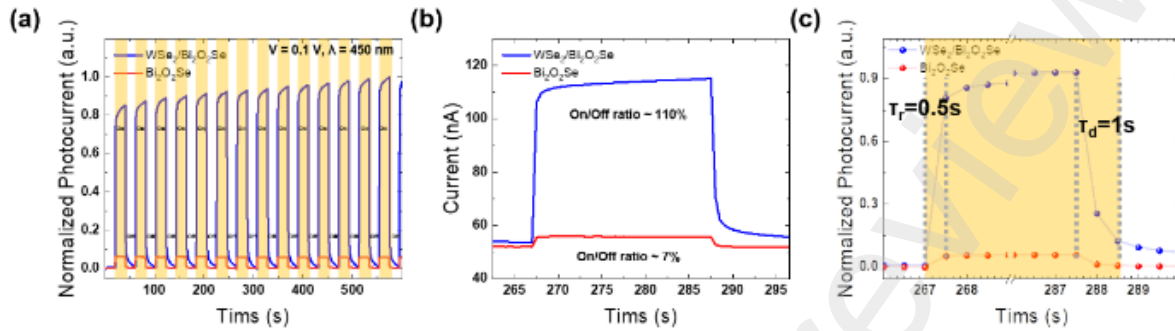
1 The electronic structure and band gap of WSe₂ and Bi₂O₂Se thin films were investigated using ultraviolet
 2 photoelectron spectroscopy (UPS). As shown in Figure 4a and b, the work function (W) of each film was obtained
 3 on the basis of the difference in the photon energy (with He I light source, 21.21 eV) and the secondary electron
 4 cut-off energy. In addition, the valence band edges of the thin films were determined as 0.64 and 0.33 eV,
 5 respectively, by the lowest binding energy. Consequently, the formation of band alignment between WSe₂ and
 6 Bi₂O₂Se can be illustrated as the type-II heterojunction, as shown in Figure 4c. The band alignment of the
 7 WSe₂/Bi₂O₂Se heterostructure enables photogenerated carriers to be readily separated and transported to the
 8 electrodes, thereby improving the photoresponse compared to that of single-layer Bi₂O₂Se.



9
 10 **Figure 4.** (a, b) UPS analysis for the electronic structure of Bi₂O₂Se and WSe₂, respectively. (c) Expected band
 11 alignment of the WSe₂/Bi₂O₂Se heterostructure.

12 After confirming the band alignment, we investigated the photoresponse characteristics of the WSe₂/Bi₂O₂Se
 13 heterostructure. Because Bi₂O₂Se shows extremely high mobility, photogenerated carriers from Bi₂O₂Se are
 14 expected to be readily separated.^[32] The photoresponse characteristics of the WSe₂/Bi₂O₂Se heterostructure were
 15 evaluated with normalized time-dependent photoresponse under simulated chopped irradiation at an interval of 20
 16 s of on and off with a repetition of 15 cycles. Consequently, we observed approximately 110% of on/off
 17 photoresponse ratio (Figure 5a). Compared to the WSe₂/Bi₂O₂Se heterostructure, multilayer Bi₂O₂Se thin films
 18 showed a lower photoresponse. The improved photoresponse characteristics of the WSe₂/Bi₂O₂Se heterostructure
 19 can be attributed to its type-II band alignment (Figure 4c), which induced the facile charge transfer of
 20 photogenerated carriers from the heterostructure. Responsivity, which is one of the most important factors in a
 21 photodetector, is defined as $R_{ph} = I_{ph}/(P_i \times A)$, where I_{ph} is the photocurrent, P_i is the incident light power, and A is
 22 the incident area. It was observed as 0.96 mA/W under a light intensity of 0.76 mW/cm² at 0.1 V. Considering that
 23 the wiring used in this study shows a relatively lower signal-to-noise ratio and higher ohmic drop compared to those
 24 of general electrode patterns such as interdigitated electrodes (IDEs), a 110% on/off ratio is a remarkable value.^[57]
 25 Furthermore, as Figure 5b shows, the photocurrent of multilayer Bi₂O₂Se thin films exhibited extremely low on/off

1 ratios; therefore, they are difficult to use as an optoelectronic device. This indicates that the type-II band alignment
 2 of the $\text{WSe}_2/\text{Bi}_2\text{O}_2\text{Se}$ heterostructure is helpful in separating the photogenerated EHP. Figure 5c shows the
 3 enlarged range of the entire cycle. Rise (τ_r) and decay (τ_d) times are also defined as the time to transition between
 4 an increase of more than 90% from the minimum and a decrease of more than 90% from the maximum, respectively.
 5 As a result, the response time is $\tau_r = 0.5$ s and $\tau_d = 1$ s.



6

7 **Figure 5.** (a) Time-dependent normalized photoresponses of $\text{Bi}_2\text{O}_2\text{Se}$ and $\text{WSe}_2/\text{Bi}_2\text{O}_2\text{Se}$ heterostructures at 0.1
 8 V under a wavelength of 450 nm. (red line: $\text{Bi}_2\text{O}_2\text{Se}$; blue line: $\text{WSe}_2/\text{Bi}_2\text{O}_2\text{Se}$). (b) Comparison of the on/off ratio.
 9 (c) The measurement of response speed of rise (0.5 and 0.5 s) and decay (1 and 0.5 s) times.

10

11 Conclusions

12 In summary, a centimeter-scale $\text{WSe}_2/\text{Bi}_2\text{O}_2\text{Se}$ heterostructure-based optoelectronic device was successfully
 13 fabricated on an Al_2O_3 substrate by PLD. Structural and optical properties of the $\text{WSe}_2/\text{Bi}_2\text{O}_2\text{Se}$ heterostructure
 14 were confirmed by AFM, Raman spectroscopy, and UPS, and high-quality-heterostructure thin films with type-II
 15 band alignment were confirmed. As a result, the photoresponse was evaluated as 0.96 mA/W. More interestingly,
 16 although the $\text{WSe}_2/\text{Bi}_2\text{O}_2\text{Se}$ photodetector was fabricated without using lithography, it showed an on/off ratio of
 17 approximately 110% (the on/off ratio of the $\text{Bi}_2\text{O}_2\text{Se}$ single film is only 7%). Thus, in this study, we improved the
 18 photoresponse by using the $\text{WSe}_2/\text{Bi}_2\text{O}_2\text{Se}$ heterostructure while avoiding the complex device fabrication process
 19 of conventional 2D-material-based photodetectors.

20 Experimental Section

21 **Growth of $\text{WSe}_2/\text{Bi}_2\text{O}_2\text{Se}$ thin film:** The $\text{Bi}_2\text{O}_2\text{Se}$ and WSe_2 thin films were deposited on the Al_2O_3 substrate by
 22 PLD with a 248 nm KrF excimer laser (Coherent, Compex Pro 205F). We used supersaturated commercial targets
 23 (nonstoichiometric $\text{WSe}_{2.2}$ and a $\text{Bi}_2\text{O}_2\text{Se}_{1.3}$ target from LTS Research Laboratories) to prevent selenium deficiency.
 24 Acetone, methanol, isopropyl alcohol, and deionized water were used to remove organic particles and/or residues
 25 on the substrates. The $\text{Bi}_2\text{O}_2\text{Se}$ layer was deposited at a 4 Hz repetition rate, a laser energy density of $1.8 \text{ J}\cdot\text{cm}^{-2}$,
 26 a substrate temperature of $400 \text{ }^\circ\text{C}$, and a high vacuum condition ($\sim 2.0 \times 10^{-6}$ Torr) without any carrier gas.
 27 Subsequently, WSe_2 was deposited at a 3 Hz repetition rate, a laser energy density of $1.1 \text{ J}\cdot\text{cm}^{-2}$, a substrate
 28 temperature of $400 \text{ }^\circ\text{C}$, and a 100 mTorr Ar gas environment.

1 **Device fabrication:** To determine the performance of WSe₂/Bi₂O₂Se heterostructure photodetectors fabricated
2 without using a lithography process, we fabricated a two-terminal device by wiring with Cu wire and Ag paste. For
3 the photoresponse test, a 150 W Xe lamp (Model 10500, ABET Technology) was used, which was calibrated as
4 AM 1.5 G (100 mW·cm⁻²) using a Si photodiode (Bunkokeiki). The wavelength of the Xe lamp was controlled by a
5 monochromator (Mmac 200, Dongwoo Optron).

6 **Characterization of WSe₂/Bi₂O₂Se thin film:** Raman spectroscopy (Renishaw, with wavelength of 514 nm) was
7 used for structural analysis. Spectral acquisition was measured in the wavelength range of 110–300 cm⁻¹. To
8 confirm the coverage of the heterostructure, Raman mapping was performed at 121 points in the range of 5 mm in
9 width and height. The chemical state and electrical structure were confirmed by XPS and UPS (Thermo Fisher
10 Scientific, Nexsa, monochromatic Al K α line at 1486.69 eV based on C 1s at 284.8 eV).

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13 government (MSIT) (Creative Materials Discovery Program-No.2017M3D1A1040834).

14 **Keywords:** Oxychalcogenide • bismuth oxyselenide • heterostructure • pulsed laser deposition • photodetection

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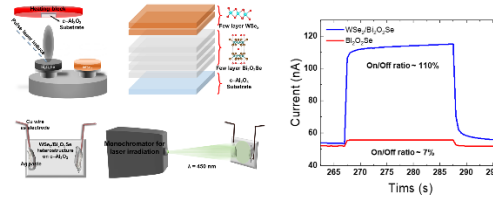
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Entry for the Table of Contents



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6 A simple device fabrication process using pulsed laser deposition is proposed to fabricate the heterostructure of
7 WSe_2/Bi_2O_2Se thin films. The developed device has a high photodetection performance with a 110% on/off ratio
8 without a lithography process for interdigitated electrode patterns.